

VERIFICATION

The undersigned, of the below address, hereby certifies that he/she well knows both the English and Japanese languages, and that the attached is an accurate English translation of the PCT application filed on May 23, 2001 under No. PCT/JP01/04325.

The undersigned declares further that all statements made herein of his/her own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Signed this 22nd day of January, 2002.

Signature:



Name: Shiro TERASAKI

Address: c/o Soei Patent and Law Firm

Okura-Honkan, 6-12, Ginza 2-chome, Chuo-ku,
Tokyo 104-0061 Japan

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DESCRIPTION**ORGANIC EL DISPLAY, AND METHOD OF MANUFACTURE OF
ORGANIC EL DISPLAY****Technical Field**

5 This invention relates to an organic electroluminescent display (hereafter "organic EL display") in which the organic light-emission element is protected from water vapor and similar and provided with an extended
10 lifetime, and a method of manufacture of an organic EL display.

Background Art

In recent years, organic EL displays have attracted attention as flat panel displays. Organic EL displays can be driven by a DC voltage, so that the driving
15 circuitry can be simplified, and there is no viewing-angle dependence like that of liquid crystal displays; and they have the further feature of high brightness by virtue of self-emissive operation. And, they have the further feature of a quite fast response time compared
20 with liquid crystal displays.

Conventional organic EL displays are explained referring to Fig. 1. Fig. 1 is a cross-sectional view of a conventional organic EL display. An organic EL element 2, formed by layering of a cathode with a
25 light-emission layer comprising an anode and a plurality of organic substances, is provided on the

glass substrate 1. The organic EL element 2 is easily affected by water vapor, and the lifetime is shortened when there is a large amount of water vapor present; hence the organic EL element 2 must be shielded from water vapor. To this end, a metal cap 3 is provided which seals the organic EL element 2 and shields the element 2 from water vapor. The metal cap 3 is bonded with adhesive 4 to the glass substrate 1. A desiccating agent 5 which absorbs water vapor is provided on the surface inside the metal cap 3 opposing the organic EL element 2.

Next, a method of manufacture of a conventional organic EL display configured in this way is explained. First, an organic EL element 2 is formed by layering an anode, organic film and cathode, not shown, by evaporation deposition onto large-size (for example, 300 mm x 400 mm) transparent-electrode glass as the glass substrate 1 in a nitrogen environment, so as to prevent the intrusion of water vapor. At this time, a plurality of organic EL elements 2 are formed in regular fashion on the transparent-electrode glass. Next, a metal cap 3 is formed from a metal (for example, SUS steel or Al), and BaO is bonded to the interior as a desiccating agent 5. Each of the organic EL elements 2 provided on the transparent-electrode glass is covered by such a metal cap 3, which is bonded to the transparent-electrode

glass with adhesive 4. Finally, the transparent-electrode glass is divided into separate organic EL elements 2. In this division, a scribe or similar may be used. By this means, organic EL displays are manufactured.

Disclosure of the Invention

In a conventional organic EL display, one metal cap 3 is provided for each of the plurality of organic EL elements provided on the transparent-electrode glass, entailing difficulties and impeding improvement of productivity. Further, due to the high temperature of the surrounding environment, organic EL displays may be affected by heat. Also, heat generated during optical emission may have consequences. That is, because the materials of the glass substrate 1 and of the metal cap 3 are different, thermal expansion coefficients will differ. Hence heat induces thermal expansion of different magnitudes in the glass substrate 1 and in the metal cap 3, so that stress occurs in bonding portions. As a result, water vapor may penetrate into the metal cap 3 from the bonded portion using the adhesive 4, giving rise to the problem of a shortened lifetime for the organic EL display. Moreover, because the metal cap 3 is not translucent, light emitted by the organic EL element is absorbed, further promoting increases in temperature of the organic EL display.

The present invention was devised in light of these circumstances, and has as an object the provision of an organic EL display, and a method of manufacture of an organic EL display, enabling improved durability and improved productivity.

In order to achieve the above object, the organic EL display of this invention is an organic EL display comprising a first translucent substrate; an organic EL element, provided on the first translucent substrate, and formed by layering of an anode, a photoemissive layer formed from a plurality of organic substances, and a cathode; and a second translucent substrate which seals the organic EL element; and characterized in that the second translucent substrate comprises a depression at the location opposing the organic EL element.

Thus in order to seal the organic EL element, the second translucent substrate, of the same material as the first translucent substrate on which the organic EL element is provided, is used. As a result, the thermal expansion coefficients of the first translucent substrate and the second translucent substrate are the same, so that even if the first translucent substrate and second translucent substrate expand due to heat in the neighboring environment or to heat generated during light emission, they expand in the same way.

Consequently no stress occurs at the bonding portion,

and the degree of sealing of the organic EL element
can always be maintained at a high level. As a
result, intrusion of water vapor can be prevented, so
that the durability of the organic EL display can be
improved.

Further, a second translucent substrate is used as the
means of sealing the organic EL element, so that light
emitted by the organic EL element is transmitted from
the second translucent substrate. Because of this, it
is possible to avoid heat generation due to absorption
of light emitted from the organic EL element by the
sealing means, as for example in cases where the
organic EL element is sealed using a substance which is
not translucent, such as a conventional metal cap.

Consequently increases in the temperature of the
organic EL display caused by light emission can be
prevented.

Further, a plurality of organic EL elements can be
formed on the first translucent substrate, depressions
formed in the second translucent substrate at sites
corresponding to each organic EL element by, for
example, chemical etching or mechanical etching, the
first and second translucent substrates bonded such
that organic EL elements and depressions oppose each
other, and the bonded first and second translucent
substrates divided into individual organic EL elements.

Consequently numerous organic EL displays can be manufactured at once, and productivity can be improved.

Brief Description of the Drawings

5 Fig. 1 is a cross-sectional view of a conventional organic EL display;

Fig. 2 is a cross-sectional view of the organic EL display of a first aspect of the invention;

10 Fig. 3 is a plane view of an aggregation of organic EL elements, formed by laminating two large-size glass sheets;

Fig. 4 is a cross-sectional view of the organic EL display of a second aspect of the invention;

15 Fig. 5 is a plane view of a glass sheet 41a as a third translucent substrate in the second aspect; and,

Fig. 6 is a plane view of a glass sheet 41b as a third translucent substrate in the second aspect.

Best Modes for Carrying Out the Invention

20 The authors focused on the fact that if a metal cap is provided for each of a plurality of organic EL elements on transparent-electrode glass, difficulties result and improvement of productivity is impeded, and on the fact that if the substrate on which the organic EL element
25 is formed and the sealing means to seal the organic EL element are formed of different material, the thermal

expansion coefficients will be different, so that
heat from the surrounding environment or heat
generated during light emission will cause thermal
expansion of different magnitudes in the substrate and
5 in the sealing means, resulting in the occurrence of
stress, and a decline in the degree of sealing. It was
discovered that by forming the sealing means from the
same material as the substrate on which the organic EL
element is formed, numerous organic EL displays can be
10 manufactured at once, and a high degree of sealing
between the substrate and the sealing means can be
maintained, resulting in the present invention.

That is, the present invention is an organic EL display
comprising a first translucent substrate; an organic EL
15 element, provided on the first translucent substrate,
and formed by layering of an anode, a photoemissive
layer formed from a plurality of organic substances,
and a cathode; and a second translucent substrate which
seals the organic EL element; and is characterized in
20 that the second translucent substrate comprises a
depression at the location opposing the organic EL
element.

By this means, this invention enables improvement of
productivity, and enables maintenance of the degree of
25 sealing of the organic EL element at a high level, to
improve the durability of the organic EL display.

Below, aspects of this invention are explained,
referring to the drawings. The same components in
the drawings are assigned the same symbols, and
redundant explanations are omitted. Dimensional ratios
5 in the drawings may not be in agreement with those in
explanations.

First Aspect

Fig. 2 is a cross-sectional view of the organic EL
display of a first aspect of this invention. On the
10 glass substrate 1 as the translucent substrate there is
provided an organic EL element 2, formed by layering an
anode, a photoemissive layer formed from a plurality of
organic substances, and a cathode. The organic EL
element 2 is easily affected by water vapor, suffering
15 a shortened lifetime if a large amount of water vapor
is present, and therefore must be shielded from water
vapor. To this end, in order to seal the organic EL
element 2 and shield it from water vapor, a glass
substrate 31, in which is formed a depression 30, is
20 provided. The depression 30 is formed in the glass
substrate 31 by for example chemical etching or
mechanical etching at the site corresponding to the
organic EL element 2 provided on the glass substrate 1.
The glass substrate 31 is bonded to the glass susbtrate
25 1 using adhesive 4. On the surface on the interior of
the depression 30, opposing the organic EL element 2, a

desiccating agent 5 which absorbs water vapor is provided. This desiccating agent 5 is not absolutely necessary; but because it is difficult to completely eliminate the possibility of the existence of even a minute amount of water vapor, it is provided for further protection.

In this way, the glass substrate 1 and glass substrate 31 are formed from the same material, so that the thermal expansion coefficients of the glass substrate 1 and the glass substrate 31 are the same. Consequently even if there is expansion of the glass substrate 1 and the glass substrate 31 due to heat from the surrounding environment or heat generated during light emission, the two expand in the same way, so that no stresses occur in the bonded portion, and a high degree of sealing of the organic EL element 2 can be maintained. As a result, intrusion of water vapor can be prevented, and the durability of the organic EL display can be improved.

In order to display images on this organic EL display, a DC voltage is applied to areas from which light is to be emitted. Electrons are then injected into the organic EL element 2 at places where a DC voltage is applied and an electric field appears. As a result, the organic EL element 2 emits light, and a color image is displayed on the display surface 1a.

In the first aspect, a glass substrate 31 is used to seal the organic EL element, so that light emitted by the organic EL element also is transmitted through the glass substrate 31. Consequently it is possible to avoid generation of heat due to absorption of light emitted from the organic EL element 2 by the sealing means, such as occurs in cases where the organic EL element is sealed with a material that is not translucent, as in the case of a conventional metal cap. Hence increases in the temperature of the organic EL display due to light emission can be effectively prevented.

Next, a method of manufacture of the organic EL display of the first aspect, configured as described above, is explained. Evaporation deposition is used to layer an anode, an organic film, and a cathode on large-size (for example, 300 mm x 400 mm) transparent-electrode glass as the glass substrate 1, to form the organic EL element 2; this is performed in a nitrogen atmosphere, to prevent the intrusion of water vapor. At this time, a plurality of organic EL elements 2 are formed in regular fashion on the transparent-electrode glass. Next, depressions 30 are formed by, for example, chemical etching (with hydrofluoric acid) or mechanical etching in another large-size glass, at sites corresponding to those of the organic EL elements. Here

an example is explained in which chemical etching is used to form the depressions 30.

In the case of chemical etching, an etching liquid consisting mainly of hydrofluoric acid is used. A chemical-resistant film or similar is used to mask the areas, on the large-size glass sheet not provided with the above organic EL elements, which surround the sites corresponding to the plurality of organic EL elements.

Next, when the masked large-size glass sheet is immersed in the etching liquid, the unmasked sites are etched, and the thickness at these sites is reduced.

The time duration of this etching should be set to correspond to the final thickness of the depressions 30 to be obtained. When performing such chemical etching, no large mechanical forces are applied to the large-size glass sheet, so the large-size glass sheet is not damaged. Because etching of the large-size glass sheet proceeds at all the sites for etching, each of the etched sites can be reduced in thickness uniformly.

After formation by etching of the depressions 30, BaO is bonded to the inside of the depressions 30 as a desiccating agent 5. Then, the large-size glass sheet on which organic EL elements 2 are provided is laminated using an adhesive 4 with the large-size glass sheet on which depressions 30 are provided. At this time, the two are laminated such that the organic EL

elements 2 oppose the depressions 30. By this means,
an aggregation of organic EL elements is formed.

The adhesive 4 is selected appropriately by a person
skilled in the art from among adhesives capable of
5 bonding the substrates together. For example, a UV-
hardening acrylic adhesive is preferred.

The anode of the organic EL element 2 may be formed
from ITO (indium tin oxide), for example, or an anode
may be provided in advance on the glass substrate 1,
10 and the organic EL element 2 formed.

Fig. 3 is a plane view of an organic EL element
aggregation, formed by laminating two large-size glass
sheets. In Fig. 3, four organic EL elements 2 are
provided [in each column] in the vertical direction,
15 and four organic EL elements 2 are provided [in each
row] in the horizontal direction, arranged regularly.
The surface of the organic EL element aggregation may
also be etched by chemical etching like that described
above. By performing etching, thin and lightweight
20 organic EL displays can be obtained. The time during
which this etching is performed should be set according
to the ultimate thickness of the organic EL display to
be obtained. When performing etching, a chemical-
resistant film or similar may be used to mask one end
25 face of the organic EL display aggregation before
etching; or, both faces may be etched without masking.

This may be selected according to the form of the organic EL display which is ultimately to be obtained.

Finally, the organic EL display aggregation as described above is divided using a scribe or similar into separate organic EL elements 2. Because glass is readily processed, numerous organic EL displays can be manufactured at once in this way, so that productivity can be improved. Also, the thickness of sites which are masked during etching is greater than the thickness of sites not masked; consequently the strength is increased when cutting into masked sites.

Thus in the first aspect of this invention, in order to seal the organic EL element 2, a glass substrate 31 of the same material as the glass substrate 1 on which are provided the organic EL elements 2 is used. As a result, the thermal expansion coefficients of the glass substrate 1 and of the glass substrate 31 are the same, so that even when the glass substrate 1 and glass substrate 31 expand due to heat from the surrounding environment or to heat generated during light emission, the two expand in the same manner. Hence there is no appearance of stress in the bonding portion, and the degree of sealing of the organic EL element can always be maintained at a high level. As a result, intrusion

of water vapor can be prevented, so that the durability of the organic EL display can be improved.

Further, a glass substrate 31 is used as the means of sealing the organic EL element 2, so that light emitted by the organic EL element 2 is transmitted from the glass substrate 31. Because of this, it is possible to avoid heat generation due to absorption of light emitted from the organic EL element 2 by the sealing means, as for example in cases where the organic EL element 2 is sealed using a substance which is not translucent, such as a conventional metal cap; hence increases in the temperature of the organic EL display caused by light emission can be prevented. Also, an organic EL element aggregation can be formed, and the organic EL element aggregation can be divided into individual organic EL elements. Hence numerous organic EL displays can be manufactured at once, and productivity can be improved.

Second Aspect

Fig. 4 is a cross-sectional view of the organic EL display of a second aspect of the invention; Fig. 5 is a plane view of a glass sheet 41a as a third translucent substrate. Fig. 6 is a plane view of a glass sheet 41b as a third translucent substrate.

The organic EL display of the second aspect is, as in the first aspect, provided with an organic EL element 2 on the glass substrate 1. A glass substrate 41, serving as a third translucent substrate and having apertures to accommodate the organic EL elements 2, is bonded on top of the glass substrate 1 using adhesive 4. The glass substrate 42, serving as a fourth translucent substrate formed in a sheet shape, is bonded on top of the glass substrate 41 using adhesive 4. Thus in this aspect, a three-layer structure is formed from the glass substrate 1, the glass substrate 41, and the glass substrate 43. Similarly to the first aspect, a desiccating agent 5 is provided on the surface of the glass substrate 42 opposing the organic EL element 2. As the glass substrate 41, a glass substrate 41a, prepared by forming a plurality of apertures 51 by for example punching in a single glass sheet 50, can be used, as shown in Fig. 5. Also, a glass substrate 41b prepared by combining rectangular glass sheets 60, 61 in a lattice shape to form apertures 51 can be used, as shown in Fig. 6.

In this way, a third translucent substrate in which are formed apertures to accommodate organic EL elements, and a fourth translucent substrate provided on top of the third translucent substrate, are layered on top of a first translucent substrate provided with organic EL

elements, so that by bonding the layered first,
third, and fourth translucent substrates, the
organic EL elements can be sealed without performing an
etching or process to form depressions in order to form
5 depressions. Through this, manufacturing efficiency can
be improved.

Next, a method of manufacture of the organic EL display
of the second aspect, configured as described above, is
explained. Evaporation deposition is used to layer an
10 anode, an organic film, and a cathode on large-size
(for example, 300 mm x 400 mm) transparent-electrode
glass as the glass substrate 1, to form the organic EL
element 2; this is performed in a nitrogen atmosphere,
to prevent the intrusion of water vapor. At this time,
15 a plurality of organic EL elements 2 are formed in
regular fashion on the transparent-electrode glass.

Next, a glass substrate 41a or 41b, in which are formed
apertures 51, is bonded to the glass substrate 1. Here
the organic EL elements 2 and apertures 51 are made to
20 correspond such that each organic EL element 2 is
accommodated by an aperture 51. Then, a desiccating
agent 5 is bonded onto the surface of the glass
substrate 42, formed in sheet shape, opposing the
organic EL elements 2, and the glass substrate 42 is
25 then bonded onto the glass substrate 41a or 41b. By
this means, an organic EL element aggregation is formed.

The organic EL element aggregation may also be etched using chemical etching. By performing etching, a thin and light organic EL display is obtained. When performing etching, a chemical-resistant film or similar may be used to mask one end face of the organic EL display aggregation before etching, or both end faces may be etched, without masking. These [options] should be selected according to the form of organic EL display which is ultimately to be obtained.

In chemical etching, an etching liquid consisting mainly of hydrofluoric acid is used. When an organic EL display aggregation is immersed in the above etching liquid, if masking is performed, the unmasked sites are etched, and the thickness of other sites is reduced. If masking is not performed, the thickness is reduced uniformly across the entire surface. The time duration of the etching should be set according to the thickness of the organic EL display which is ultimately to be obtained.

When performing such chemical etching, the organic EL display aggregation is not subjected to mechanical forces, so that there is no damage to the organic EL display aggregation. Also, because etching proceeds at all sites to be etched, each of the etched sites can be reduced in thickness uniformly. By this means, a thin and lightweight organic EL display can be obtained.

Finally, the organic EL display aggregation is divided using a scribe or similar into separate organic EL elements 2. Because glass is readily processed, numerous organic EL displays can be manufactured at once in this way, so that productivity can be improved. Also, the thickness of sites which do not have apertures 51 is greater than the thickness of sites which do have apertures 51; consequently the supporting strength is increased when performing cutting at sites not having apertures 51.

Thus in the organic EL display of the second aspect, a glass substrate 41 in which are formed apertures 51 to accommodate organic EL elements 2 and a glass substrate 42 provided on the glass substrate 41 are layered on top of a glass substrate 1 on which are provided organic EL elements, so that by bonding the glass substrates 1, 41 and 42, the organic EL elements can be sealed without an etching or other process to form depressions. As a result, manufacturing efficiency can be improved.

Industrial Applicability

As is clear from the above explanation, in this invention a second translucent substrate, formed of the same material as a first translucent substrate on which is provided the organic EL element, is used to seal the organic EL element. As a result, the thermal expansion

coefficients of the first translucent substrate and
of the second translucent substrate are the same,
so that even if the first translucent substrate and
second translucent substrate expand due to heat from
5 the surrounding environment or to heat generated during
light emission, both expand in the same manner. Hence
there is no occurrence of stress in the bonded portion,
and a high degree of sealing of the organic EL element
can be maintained. As a result, intrusion of water
10 vapor can be prevented, and the durability of the
organic EL display can be improved.

Further, a second translucent substrate is used as the
means of sealing the organic EL element, so that light
emitted by the organic EL element is transmitted
15 through the second translucent substrate. Because of
this, it is possible to avoid heat generation due to
absorption of light emitted from the organic EL element
by the sealing means, as for example in cases where the
organic EL element is sealed using a substance which is
20 not translucent, such as a conventional metal cap;
hence increases in the temperature of the organic EL
display caused by light emission can be prevented. Also,
an organic EL element aggregation can be formed, and
the organic EL element aggregation can be divided into
25 individual organic EL elements. Hence numerous organic

EL displays can be manufactured at once, and
productivity can be improved.